

SOUTH PRODUCTION NOTES

Mar 21-22, 2015
3-11, 11-7, 7-3 Shift Notes

BASF EMPLOYEES

55 Last Recordable
631 Last Lost Time

120 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI 5637:

Continue. Please note that Bodmann updated the total solution for each batch (see MOD). May need to periodically change out the blower filter – inspect and change as necessary.

3-11 – Continue with batches

11-7 – Continue with batches

7-3 – Continue with batches

#1 RC / AI 5637:

Continue...don't let hopper go empty!

3-11 – Continue if no issues

11-7 – Continue if no issues

7-3 – Continue if no issues

Exhaust to Trimer when feeding

#2 MED line / Cu 0860:

Hold until Sunday. Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

3-11 – Hold

11-7 – Hold

7-3 – Continue with batches

#2 RC/ Cu 0860:

Hold until Sunday. Once back up again, PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

3-11 – Hold

11-7 – Hold

7-3 – Swill start feed, feed in bag order

Exhaust to F1

#3 Cu 0360:

Hold until Sunday...need to evaluate available black drum inventory. Will try to get north end to empty 0360 drums and reuse for filling at #3. Change blower filter each day shift. Operators need to check the drop drum for the DC so that it does not overflow. Please take all dried samples to the sample rack.

The #3 viron packing to be replaced on the week of the 23rd...tentative on 3/26-3/27

3-11 –

11-7 –

7-3 – Continue with batches

#3 RC / Hold:

Holding

3-11 – Hold

11-7 – Hold

7-3 – Hold

Exhaust to Trimer

#4 RC / Ni 2458 Next:

Cleaning completed, will need to put calciner pieces back together and get ready for the Ni-2458. NOTE: Auto sampler was repaired by Page Monday March 2; still need an electrician to look at.

3-11 – Lit and holding

11-7 – Lit and holding

7-3 – Lit and holding

Exhaust to DC

#5 RC / 4011:

Continue. Feed screw at 10Hz increase to MOD rate as able. NOTE: bags 15 and 16 are not to be fed – they are behind #4 calciner and are taped off.

3-11 – Continue

11-7 – Continue

7-3 – Continue

Exhaust to 5 DC

#6 RC & Dryer / E 321 done

Completed, clean up next

3-11 – Continue cleaning line

11-7 – Hold

7-3 – Hold

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank corrected on Saturday and sample to lab.

3-11 – Monitor

11-7 – Monitor

7-3 – Monitor

New Pfaudler / Ni 2458 next:

Installing nozzles and screen on the vacuum line closing lid and get ready for first batch on midnight shift, see MOD.

3-11 – Continue first batch, tote off and get feed started to national dryer when ready. Make sure buggy is clean.

11-7 – Continue with batches

7-3 – Continue with batches

7 Tank Vanadyl Oxalate solution for V 2045:

Tank was toted off, lines flushed and steamed. Need correct label on tote from when tank was emptied!

Acid wash tank and hold for next product.

3-11 – Hold

11-7 – Hold

7-3 – Hold

Old Pfaudler / BE 0101

Will run a batch middle midnight shift (Sunday morning)

3-11 – Hold

11-7 – Continue with batch middle midnight shift

7-3 – Hold

National Dryer: Cleaning

Lit and holding

3-11 – Feed when ready, make sure buggy is clean

11-7 – Feed when ready, make sure buggy is clean

7-3 – Feed when ready, make sure buggy is clean

PK Blender / 4011 done, 4010 next :

Hold for 4011 material off of calciner #5. Will advise when to start 4010 impregs. Outlet valve update: New Valve to be delivered next week sometime. Valve will be have a spring that will keep it closed when there is no air to the valve.

3-11 – Hold

11-7 – Hold

7-3 – Hold

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

3-11 – Hold

11-7 – Hold

7-3 – Hold

Tower 3 Cu 0860:

Continue

3-11 – Continue, should come down midnight shift Sunday

11-7 – Continue, should come down midnight shift Sunday

7-3 – Continue

Tower 6 / QVAM:

Running, continue. Will unload and reload day shift on Sunday.

3-11 – Continue

11-7 – Continue

7-3 – Continue, should be down day shift

North Screener / Cu-0860:

Empty and waiting for next batch

South Screener / Cu-0860:

Empty and waiting for next batch

3-11 – Hold

11-7 – Hold

7-3 – Will look to screen day shift Sunday

#2662 (west) Pill Machine / AI-3915:

Continue. Started running late in day shift.

#2664 (east) Pill Machine / AI 3915:

Cleaning for AI 3915

3-11 – Continue

11-7 – Continue

7-3 – Continue

TK #2 / Be0101:

Continue loading and unloading. Make sure temps are OK.

We need to be loading the saggars to 8 to 10 lbs. See Justin's label on scoop, 2 per sagger.

Call GL or Justin to see if material in hopper and bag on the floor is good to use.

3-11 – Continue

11-7 – Continue

7-3 – Continue

TK #4 / Cu 2508:

Rescreens done, need to empty out dust collector. List of 2508 drum items given to operator to work on midnight shift Thur AM.

WOW for reprogramming to turn off screener when drum is full

Mark would like a final count of the fines drums.

3-11 – Hold

11-7 – Hold

7-3 – Hold

Harrop Kiln / Al 3921 next:

Continue...split the time on the kiln with the screener or other personnel (4 hrs).

2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area.

We are now loading the front half of the car and the top 2 saggars on the back half of the saggars. Operators will be switched out half way through the shift.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

3-11 – Continue

11-7 – Continue

7-3 – Continue

Building 27 Belt Filter / 6081:

Run as manpower permits. DO NOT ride tow motor on elevator, and only load a tote at a time when transporting between floors.

3-11 – Hold...manpower

11-7 – Continue with batches

7-3 – Continue with batches

Priorities:

- 1) Reduction Towers
- 2) #1 MED/RC
- 3) East Pfaudler/#2 T Kiln
- 4) South PK/#5RC
- 5) #3 MED
- 6) HC-11 Precip/Dry
- 7) Harrop Kiln
- 8) West Pfaudler/National Dryer
- 9) Horne Tabletting Machines
- 10) #2 Line/#2RC
- 11) #4 RC